

Work Order ID 161633

Friday, May 19, 2017 10:43:47 AM

161633

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Item ID: D4050-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Strut
Start Date: 5/23/2017 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 5/29/2017 Req'd Qty: 3.00 ***3*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel <i>M 137176</i> Memo START TIME: <i>3:30</i> OVEN TEMPERATURE: <i>400°</i> FINISH TIME: <i>4:00</i>	0.00 0.79				<i>3</i>	<i>Ø 1706-8</i>		<i>DAS 9 9-89</i>
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<i>③</i>	<i>170609</i>		<i>DAS 9 9-89</i>
150 *150* Packaging Packaging	Identify as per dwg & Stock Location <i>SB69</i> Memo	0.00 0.00				<i>3</i>	<i>DAS 6 9-89</i>	<i>JUN 14 2017</i>	

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

DAS
21
9-89

JUN 12 2017

Picklist Print

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Work Order ID: 161633

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Parent Item: D4050-1

D4050-1

Parent Item Name: Strut

Start Date: 5/23/2017

Required Date: 5/29/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: new issue DD 10/01/05 verified by:EC IPP Rev:B as per
dwg revB DD 10.02.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.065		Purchased	No			100	f	124.9657	1.424	4.496842			DAS
M304TR0 750W 065									**			JUN 07 2017	19 9-89

304 RD Tube .750 x .065W

Location

Loc Qty

Loc Code

GA002

124.965715

114002

10

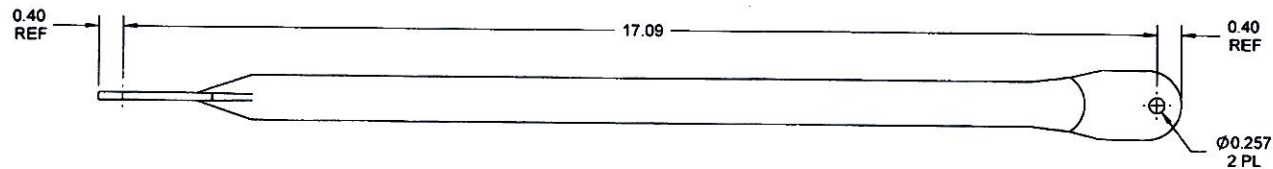
118390

2

m129493

112.965715

4.5



8 D4050-1 STRUT

RELEASED
2010-02-16

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS TUBE $\phi 0.750 \times 0.065$ WALL
REF DART SPEC M304TR0.750W.065
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.67 lbs
 - 8) PUNCH BOTH END PER SPEC CONTROL DRAWING D2638

B	REVISE WALL THICKNESS FOR -1/-3/-5/-8 0.065 WAS 0.049 (ZN A8-1, A8-2, A8-3, A8-4)	RF	10.02.02
A	NEW ISSUE	RF	10.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4050	SHEET 1 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	STRUT	NTS
DATE	10.02.02	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	